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No.	

Total No. of Pages: 12

M.Phil./Ph.D. Entrance Examination, May - 2019 (Special Drive) MECHANICAL ENGINEERING

•		Date : Tue 00 p.m. to	3.00 p.m.		10tai Marks : 100	
Instructions: 1) 2) 3)		ons: 1) 2) 3)	darkening the appro	ies 2 marks. e marked in opriate option	the given OMR answer sheet by marking the circle. Do not make any	
		•,	stray mark on the C	OMR Answer	Sheet.	
		5)	Follow the instructi	<u> </u>		
		6)	Rough work shall be paper.	e done on the	sheet provided at the end of question	
		7)	Only non programn	nable calculat	ors are allowed.	
1)	which concerns with the question of how many items are to					
					ta gathered are to be analyzed	
	A)	Statistica	•	B)	Observational design	
	C)	Operatio	onal design	D)	Sampling design	
2)	involve random selection					
	A)	Probabil	ity sampling	B)	Non-probability sampling	
	C)	Purposiv	e sampling	D)	None of these	
3)	Para abo		st, unlike the non-p	parametric t	ests, make certain assumptions	
	A)	The pop	ulation size	B)	The underlying distribution	
	C)	The sam	ple size	D)	None of the above	
4)	A re	esearch wl	hich follows case st	udy method	is called	
	A)	Clinical	or diagnostic	B)	Causal	
	C)	Analytica	al	D)	Qualitative	

5)	What does a significant result in a chi-square test imply?						
	A)	That homogeneity of variance has not been established					
	B)	That there is a significant difference between the three categorical variables included in the analysis					
	C)	It implies that the sample is not rep	resei	ntative of the population			
	D)	All of these are possible					
6)	Res	Research method is a part of					
	A)	Problem	B)	Experiment			
	C)	Research Techniques	D)	Research methodology			
7)	Ide	ntifying causes of a problem and po	ssible	e solution to a problem is			
	A)	Field Study	B)	Diagnostic study			
	C)	Action study	D)	Pilot study			
8)	Wh	What is the function of a post-test in ANOVA?					
	A)	Determine if any statistically significant group differences have occurred					
	B)	Describe those groups that have reliable differences between group means					
	C)	Set the critical value for the F test (or chi-square)					
	D)	None of the above					
9)	The first step in formulating a problem is						
	A)	Statement of the problem	B)	Gathering of Data			
	C)	Measurement	D)	Survey			
10)	What does a descriptive study seek to accomplish?						
	A)	Attempts to capture a population's characteristics by making inferences from a sample's characteristics and testing resulting hypotheses					
	B)	Emphasizes a full contextual analysis of a few events or conditions and their interrelations					
	C)	Discovers answers to the questions who, what, when, where, or how much					
	D)	Attempts to reveal why or how one variable produces changes in another					

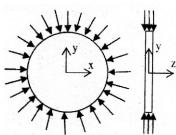
11)	Last	t step in problem formulation is				
	A)	Survey				
	B)	Discussion				
	C)	Literature survey				
	D)	Rephrasing the Research problem				
12)	Whi	ich ONE of these is the best descrip	otion	of secondary data?		
	A)	Ordinary data	B)	Existing data		
	C)	Omnibus data	D)	Ordinal data		
13)		at level of measurement would be user favorite picture from a set of six?	edifp	participants were asked to choose		
	A)	Ordinal	B)	Nominal		
	C)	Ratio	D)	Interval		
14)	Concepts which cannot be given operational definitions are concepts					
	A)	Verbal	B)	Oral		
	C)	Hypothetical	D)	Operational		
15)		is not used as a measure of a ables.	ssoci	ation for nominal, nonparametric		
	A)	Chi-square	B)	Phi		
	C)	Cramer's v	D)	Z score		
16)	ΑН	ypothesis from which no generaliza	ition (can be made is		
	A)	Null Hypothesis	B)	Barren Hypothesis		
	C)	Descriptive Hypothesis	D)	Analytical Hypothesis		
17)	ΑН	Support of the development of th	pmer	nt of		
	A)	Theory	B)	Generalization		
	C)	Evolution	D)	Concept		

18)	One	One or two tail test will determine				
	A)	If the two extreme values (min or n	nax)	of the sample need to be rejected		
	B)	If the hypothesis has one or possible two conclusions				
	C)	If the region of rejection is located in one or two tails of the distribution				
	D)	None of the above				
19)	The	null hypothesis for the Mann-White	ney (J test is used to test that		
	A)	Two samples are from different po	pula	tions		
	B)	Two samples are from different populations but have the same mean				
	C)	Two samples are from the same po	pula	tion and have the same mean		
	D)	Two samples are from the same po	pula	tion and have the same median		
20)	Surv (2)	veys on the basis of subject matter a	re of	two types (1) Social survey and		
	A)	Economic Survey	B)	Deep survey		
	C)	Intensive Survey	D)	Extensive Survey		
21)		Three year Research Programme iminaryworks		time can be devoted for		
	A)	20%	B)	50%		
	C)	17%	D)	25%		
22)	What is the function of a post-test in ANOVA?					
	A)	Determine if any statistically significant group differences have occurred				
	B)	Describe those groups that have reliable differences between group means				
	C)	Set the critical value for the F test (or cl	ni-square)		
	D)	None of the above				
	•					

23)	Λ	omprehensive full Report of the reso	arch	process is called		
23)		-				
	A)	Thesis	B)	Summary Report		
	C)	Abstract	D)	Article		
24)	Whe	en analyzing nominal data, which mea	sure c	of central tendency is appropriate?		
	A)	Mean	B)	Mode		
	C)	Median	D)	Range		
25)		ng the sampling techniqu odicity exists in the population.	e can	result in a skewed sample if		
	A)	Simple random	B)	Systematic		
	C)	Stratified	D)	Cluster		
26)	Crit	ical damping is the				
	A)	Largest amount of damping for vibration	whicl	h no oscillation occurs in free		
	B)	Smallest amount of damping for vibration	whic	h no oscillation occurs in free		
	C)	C) Largest amount of damping for which the motion is simple harmonic in free vibration				
	D)	Smallest amount of damping for wifree vibration	hich t	he motion is simple harmonic in		
27)	Biot	number signifies the ratio of				
	A)	Convective resistance in the fluid t	o cor	nductive resistance in the solid		
	B)	Conductive resistance in the solid	to coi	nvective resistance in the fluid		
	C)	Inertia force to viscous force in the	fluic	1		
	D)	Buoyancy force to viscous force in	the:	fluid		

28)	The maximum theoretical work obtainable, when a system interacts to equilibrium with a reference environment, is called						
	A)	Entropy	B)	Enthalpy			
	C)	Exergy	D)	Rothalpy			
29)	Which one of the following is a CFC refrigerant?						
	A)	R744	B)	R290			
	C)	R502	D)	R718			
30)	geo	ich one of the following instruments metric features of machine tools dur		•			
	A)	Ultrasonic probe	1				
	B)						
	C)	Laser interferometer					
	D)	Vernier callipers					
31)	The major difficulty during welding of aluminium is due to its						
	A)	High tendency of oxidation	B)	High thermal conductivity			
	C)	Low melting point	D)	Low density			
32)	The process of reheating the martensitic steel to reduce its brittleness without any significant loss in its hardness is						
	A)	normalising	B)	annealing			
	C)	quenching	D)	tempering			
33)	In vibration isolation, which one of the following statements is NOT correct regarding Transmissibility (T)?						
	A)	T is nearly unity at small excitation frequencies					
	B)	B) T can be always reduced by using higher damping at any excitation frequency					
	C)	T is unity at the frequency ratio of	$\sqrt{2}$				
	D)	D) T is infinity at resonance for undamped systems					

34) A thin plate of uniform thickness is subject to pressure as shown in the figure below



Under the assumption of plane stress, which one of the following is correct?

- A) Normal stress is zero in the z-direction
- B) Normal stress is tensile in the z-direction
- C) Normal stress is compressive in the z-direction
- D) Normal stress varies in the z-direction
- 35) For Laminar forced convection over a flat plate, if the free stream velocity increases by a factor of 2, the average heat transfer coefficient
 - A) remains same

- B) decreases by a factor of $\sqrt{2}$
- C) rises by a factor of $\sqrt{2}$
- D) rises by a factor of 4
- 36) In a heat exchanger, it is observed that $\Delta T_1 = \Delta T_2$ where ΔT_1 is the temperature difference between the two single phase fluid streams at one end and ΔT_2 is the temperature difference at the other end. This heat exchanger is
 - A) a condenser

- B) an evaporator
- C) a counter flow heat exchanger
- D) a parallel flow heat exchanger
- 37) Match the Machine Tools (Group A) with the probable Operations (Group B):

Group A	Group B
P) Centre lathe	1) Slotting
Q) Milling	2) Counter-boring
R) Grinding	3) Knurling
S) Drilling	4) Dressing

A) P-1, Q-2, R-4, S-3

B) P-2, Q-1, R-4, S-3

C) P-3, Q-1, R-4, S-2

D) P-3, Q-4, R-2, S-1

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38)	shop of 6 A) B) C)	following four unconventional map floor. The most appropriate one to mm × 6 mm and 25 mm deep is abrasive Jet Machining is Plasma Arc Machining is Laser Beam Machining is Electro Discharge Machining		- 1
39)	by a	sider a single degree-of-freedom s a harmonic force. At resonance, blacement with respect to the excitin	the p	hase angle (in degree) of the
	A)	0	B)	45
	C)	90	D)	135
40)	Ider I. II. III.	isider the turbulent flow of a fluid that if y the correct pair of statements. The fluid is well-mixed The fluid is unmixed $Re_D < 2300$ $Re_D > 2300$ I, III II, III	B) D)	h a circular pipe of diameter, D II, IV I, IV
41)	For P) Q) R) S)	a gas turbine power plant, identify to Smaller in size compared to steam Starts quickly compared to steam Works on the principle of Rankine Good compatibility with solid fuel	power cycle	er plant for same power output
	A)	P, Q	B)	R, S

D) P, S

C) Q, R

- 42) The hot tearing in a metal casting is due to
 - A) high fluidity
 - B) high melt temperature
 - C) wide range of solidification temperature
 - D) low coefficient of thermal expansion
- 43) Which one of the following is used to convert a rotational motion into a translational motion?
 - A) Bevel gears

B) Double helical gears

C) Worm gears

- D) Rack and pinion gears
- 44) Jobs arrive at a facility at an average rate of 5 in an 8 hour shift. The arrival of the jobs follows Poisson distribution. The average service time of a job on the facility is 40 minutes. The service time follows exponential distribution. Idle time (in hours) at the facility per shift will be
 - A) $\frac{5}{7}$

B) $\frac{14}{3}$

C) $\frac{7}{5}$

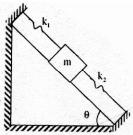
- D) $\frac{10}{3}$
- 45) A cantilever beam of length, L, with uniform cross-section and flexural rigidity, EI, is loaded uniformly by a vertical load, w per unit length. The maximum vertical deflection of the beam is given by
 - A) $\frac{wL^4}{8EI}$

B) $\frac{wL^4}{16EI}$

C) $\frac{wL^4}{4EI}$

D) $\frac{wL^4}{24EI}$

46) What is the natural frequency of the spring mass system shown below? The contact between the block and the inclined plane is frictionless. The mass of the block is denoted by m and the spring constants are denoted by k_1 and k_2 as shown below.

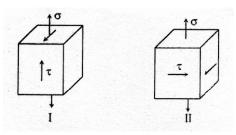


A) $\sqrt{\frac{k_1 + k_2}{2m}}$

 $B) \quad \sqrt{\frac{k_1 + k_2}{4m}}$

C) $\sqrt{\frac{k_1-k_2}{m}}$

- $D) \quad \sqrt{\frac{k_1 + k_2}{m}}$
- 47) Consider the two states of stress as shown in configurations I and II in the figure below. From the stand point of distortion energy (von-Mises) criterion, which one of the following statements is true?



- A) I yields after II
- B) II yields after I
- C) Both yield simultaneously
- D) Nothing can be said about their relative yielding
- 48) A rectangular hole of size 100 mm × 50 mm is to be made on a 5 mm thick sheet of steel having ultimate tensile strength and shear strength of 500 MPa and 300 MPa, respectively. The hole is made by punching process. Neglecting the effect of clearance, the punching force(in kN) is
 - A) 300

B) 450

C) 600

D) 750

49) Match the casting defects (Group A) with the probable causes (Group B):

Group A	Group B
P) Hot tears	1) Improper fusion of two streams of liquid metal
Q) Shrinkage	2) Low permeability of the sand mould
R) Blow holes	3) Volumetric contraction both in liquid and solid stage
S) Cold Shut	4) Differential cooling rate

A) P-1, Q-3, R-2, S-4

B) P-4, Q-3, R-2, S-1

C) P-3, Q-4, R-2, S-1

- D) P-1, Q-2, R-4, S-3
- 50) It is desired to avoid interference in a pair of spur gears having a 20° pressure angle. With increase in pinion to gear speed ratio, the minimum number of teeth on the pinion
 - A) increases
 - B) decreases
 - C) first increases and then decreases
 - D) remains unchanged



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Rough Work